



SPECIFICATIONS FOR CLEAN ROOM PAPER
Characteristic

Latex 22# Clean Room Paper

Performance Characteristics	Spec	Data	Test Method	Tester
Basis weight(g/m ²)	22#±3	75	KSM7013	Chem. Balance
Thickness (micro-m)	90±4	90	KSM7021	Thick Guage
Tensile strength ,kg/15mm (MD)	8±1.0	7.7	KSM7014	Schooper
Tensile strength ,kg/15mm (CD)	8±1.0	6.5	KSM7014	Schopper
Smoothness,sec (TOP)	30±10	37	KSM7028	Bekk
Smoothness,sec (Wire)	30±10	33	KSM	Bekk
Whiteness (%)	80 above	83	KSM	GE
Opacity (%)	80 above	72	KSM	GE
Moisture (%)	6.5±1.0	6	KSM	Rainweigh MB30
Ash (%)	1.0±0.5	.05		Furnace
Static build-up (V/cm)				SSD Statiron-DZ
-Before - friction (20°C, 60%RH)	5	5		
-After -friction (20°C, 60%RH)	50	45		
Surface resistivity	2 x 10 ¹¹	2 x 10 ¹¹	Super Megommeter	SIMCO St-3
Particle (ea/cfm/0.3~1mic.m)				Metone 1570H
Friction	<10	4	SEMI G67-0996	
Crumpling	<10	5		
Tearing & Crumpling	<20	10		
Pulp dissolubility (min)	<20	15	TAPPI	Agitator
Extactable ions (ppm)				
NA	<300	240	ASTM D4085	ICP
K	<100	67	ASTM D4085	ICP
C1	<20	5	Leaching Method	IC
SO4	<20	5.1	Leaching Method	IC

Remark: 1) Na, K:ASTM D4085 : 1993 Apply correspondingly
 2) C1, S04 : Leaching Condition : Distilled Water 100ml/ 10g x room Temperature x 100rpm x 24hr